

BADGER ORDNANCE BOLT KNOB INSTALLATION ORDER FORM

Thank you for choosing Badger Ordnance for your Remington 700 bolt upgrade. All work is performed at our service center and carries carries an approx. turn around time of 10 business days once in house. Upon completion, your bolt will be returned and insured for a value of \$400. Listed below are a few requirements that will ensure prompt processing and return of your completed bolt.

1. Badger Ordnance Bolt Knob installation can only be performed on Remington 700 bolts. Please ensure that the bolt you intend to upgrade is for a Remington 700.
2. All orders are processed via Fedex, and therefore requires a physical street address for delivery. UPS WILL NOT ship to PO Box addresses.
3. Be sure to include ALL payment information on this form. We can not call for payment information. Orders without credit number included will not be processed.
4. Allow 15 business days from the time your bolt arrived before checking on the status. Please use your tracking information to determine if your bolt has arrived at our location.

SHIPPING INFORMATION All orderers returned by FedEx, No P.O. Boxes

NAME _____

ADDRESS _____ APT/SUITE _____

CITY _____ STATE _____ ZIP _____ E-mail _____

PAYMENT INFORMATION

- Yes, I have included a previously purchased **Badger Bolt Knob** to be installed for a total of \$115. Add \$22.00 shipping to Alaska and Hawaii.
- No, I have not included a **Badger Bolt Knob** and will need one supplied for installation at a total of \$139.00 or \$141.00 for a Mini knob. Add \$22.00 shipping to Alaska and Hawaii.

___ BLACK, P/N 306-31
 ___ MINI KNOB, P/N 306-74

G.A. Precision is our authorized installer.

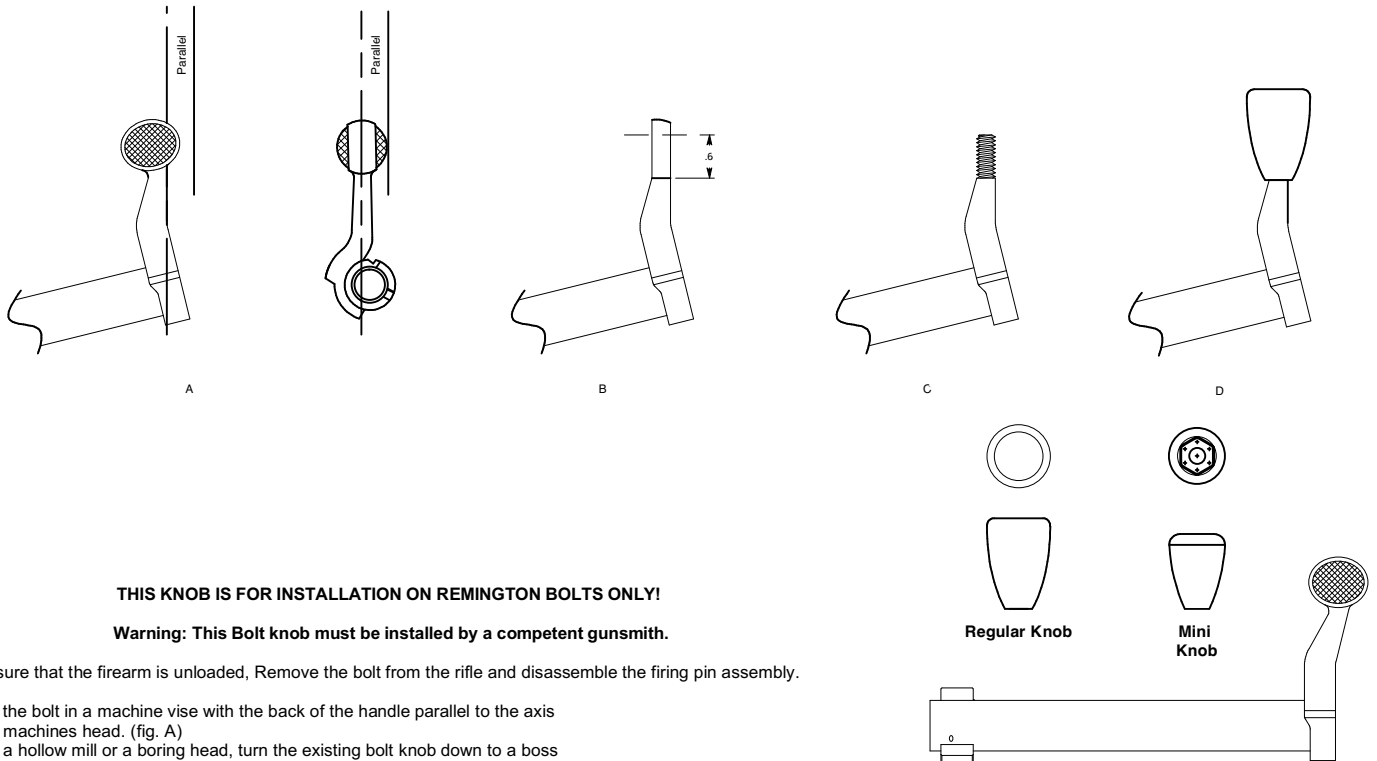
**Send to:
 G.A. Precision
 1141 Swift St.
 N. Kansas City MO. 64116
 816 221-1844**

PAYMENT TYPE

Credit Card, amount authorized \$ _____ VISA _____ Master card _____

CC NUMBER _____ / _____ / _____ / _____ EXP _____ CVN _____

4/25



THIS KNOB IS FOR INSTALLATION ON REMINGTON BOLTS ONLY!

Warning: This Bolt knob must be installed by a competent gunsmith.

Making sure that the firearm is unloaded, Remove the bolt from the rifle and disassemble the firing pin assembly.

1. Place the bolt in a machine vise with the back of the handle parallel to the axis of the machines head. (fig. A)
2. Using a hollow mill or a boring head, turn the existing bolt knob down to a boss .313" dia. (fig. B) Then mill the end of the boss off leaving a straight section .6" long.
3. Thread the entire straight section 5/16-24 NF. (fig. C)
4. Degrease the threads and test the fit of the knob, (fig. D) If the knob fits correctly, apply a thread locker to the threads, we suggest acraglass or a similar epoxy.
5. When the thread locker has cured, re-assemble the bolt and install into the rifle.

If this is beyond the scope of your equipment you can send it to G. A. Precision.

Made in the USA	
BADGER ORDNANCE <small>1830 Jasper St. N. Kansas City MO. 64116</small>	
Tactical Bolt Knob	
<small>Unless otherwise specified Dimensions are in inches TOLERANCES: ANGLES ± .5° FRACTIONS ± .015 .00-.01 .000-.005 .0000-.0005</small>	<small>Draw No: 306-31-2 Part No:</small>
<small>ENGINEER: M. BORDSON</small>	<small>Scale NONE Date: 20 Feb 2025 Page 1 of 1</small>